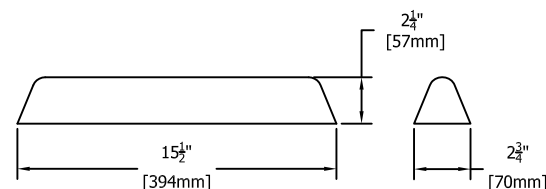
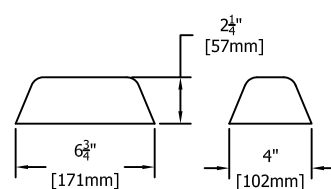


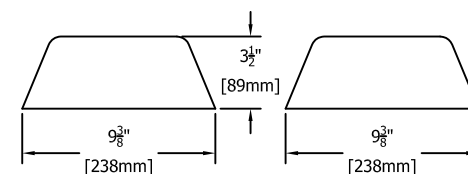
TYPICAL STANDARD PIG MACHINE INGOTS



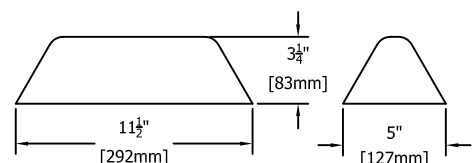
C.574-15# (7Kg)



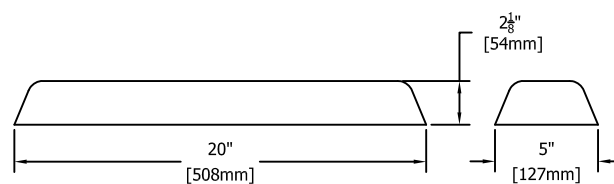
C.390-10# (5Kg)



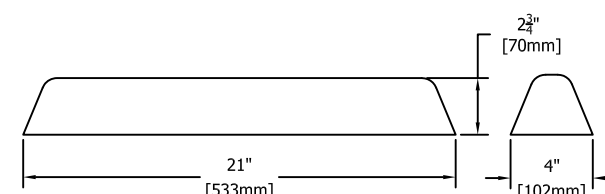
C.471-25# (11Kg)



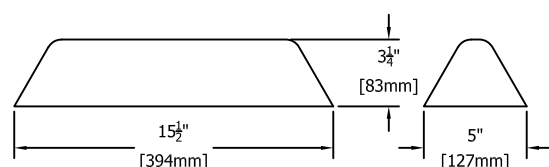
C.558-25# (11Kg)



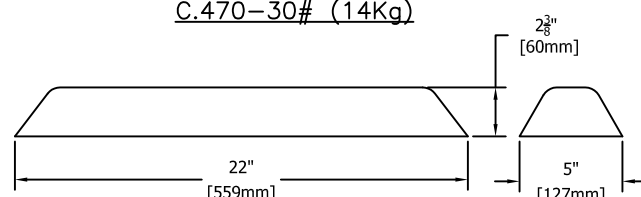
C.470-30# (14Kg)



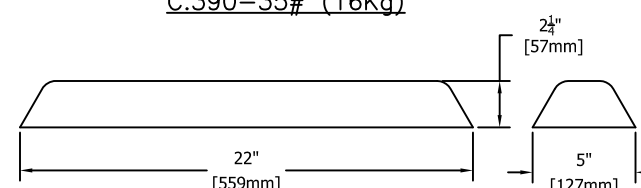
C.390-35# (16Kg)



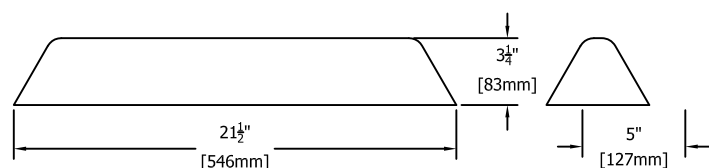
C.567-35# (16Kg)



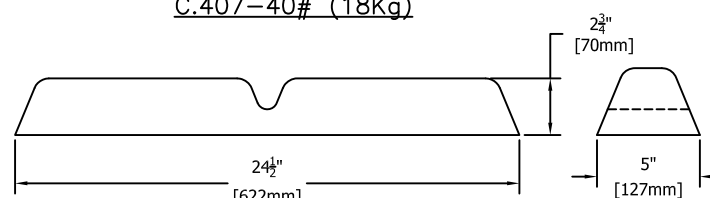
C.407-40# (18Kg)



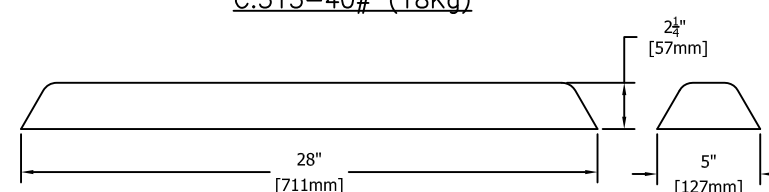
C.513-40# (18Kg)



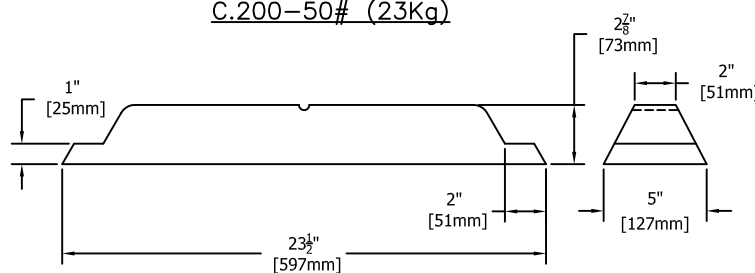
C.200-50# (23Kg)



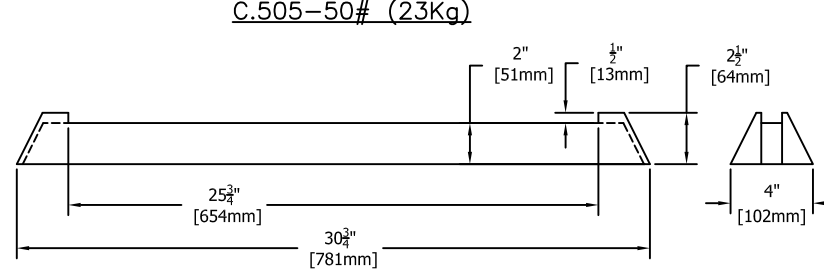
C.505-50# (23Kg)



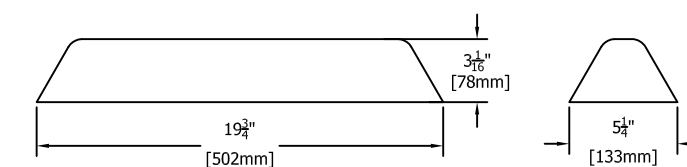
C.493-40# (23Kg)



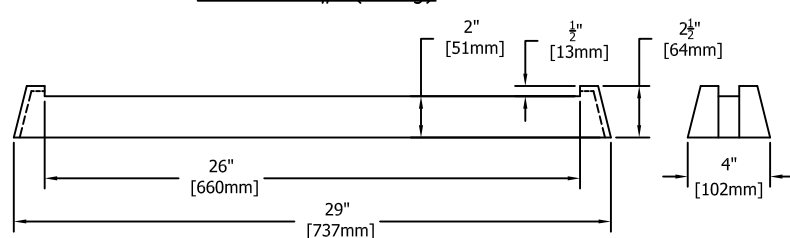
C.201-50# (23Kg)



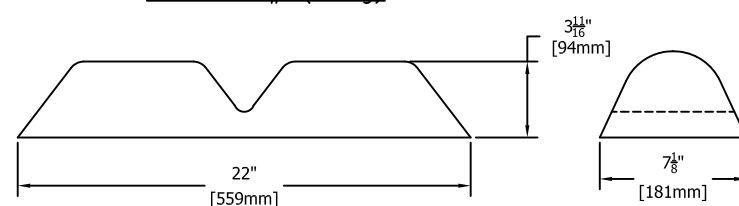
C.518-50# (23Kg)



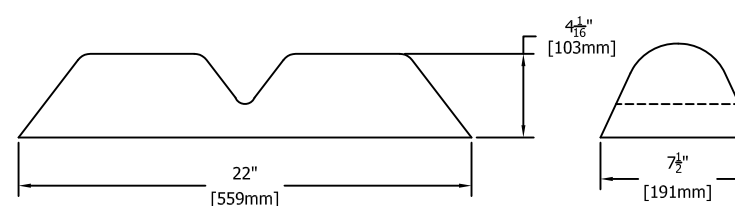
C.448-60# (27Kg)



C.202-50# (23Kg)

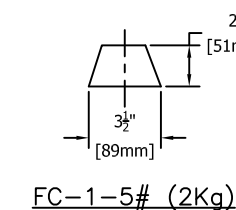
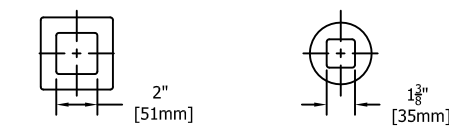


C.502-75# (34Kg)

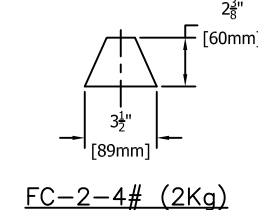


C.502-90# (41Kg)

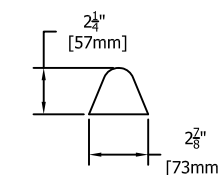
TYPICAL BLOCKS & FERROCONES



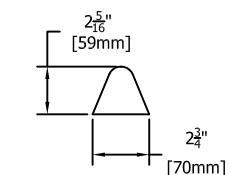
FC-1-5# (2Kg)



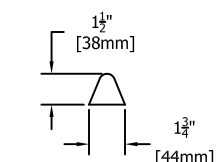
FC-2-4# (2Kg)



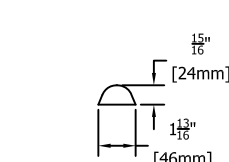
FC-3A-2# (1Kg)



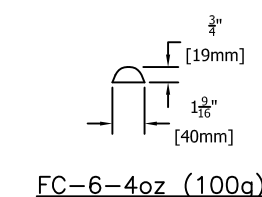
FC-3B-2# (1Kg)



FC-4-5oz (250g)



FC-5-6oz (150g)



FC-6-4oz (100g)

NOTE 1: WEIGHTS SHOWN ARE FOR IRON & FERROALLOYS WITH DENSITY OF ABOUT .26-.28 LB/IN³ (7.2-7.8 GRAMS/CM³) FOR OTHER ALLOYS, CONVERT BY DENSITY RATIO.

NOTE 2: ALL WEIGHTS MAY BE REDUCED BY POURING MOULDS PARTIALLY FULL, WITH RESULTANT DECREASE IN DIMENSIONS.

NOTE 3: INGOT C.558 IS THE STANDARD MINI-CASTER INGOT & WILL BE SUPPLIED UNLESS SPECIFIED OTHERWISE.

NOTE 4: INGOT C.574 MUST BE USED WITH 6" (150mm) CHAIN PITCH. BALANCE OF MINI-CASTER INGOTS USED WITH 9" (230mm) CHAIN PITCH.

NOTE 5: FERROCONES MAY BE USED ON EITHER STANDARD MACHINES OR STANDARD PITCH MINI-CASTERS.

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E ECONOMY INDUSTRIAL CORPORATION
ENGINEERS AND CONTRACTORS AMBRIDGE, PA 15003 U.S.A.

TYPICAL STANDARD INGOT SHAPES (FERROUS)

APPROVED	REVIEWED	CHECKED	DRAWN BY	DATE	SCALE	CLIENT DRAWING No.	REV
						D-990	